



50 HP, Rotary Vane VRU Package c/w 20 HP skim pump & 100 HP desand water pump

Application:	Vapour Recovery Unit with skim pump and desand water pump
Location:	Northeastern BC
Customer Objective:	To design and build a single package for VRU, skim pump and desand water pump, versus multiple packages.
Design Challenges:	High sour, shipping restrictions and required OH&S operator access.
Compass Solution:	A single package with dimensions of 20' wide x 39' long

Major Equipment Specifications

Compressor: RoFlo 8D rotary vane

Drive: Teco 50 HP @ 1200 RPM

Air Cooler:

AIC Flate Plate for gas cooling

AXH 42VI Air Cooler for glycol cooling

Control Panel:

MicroLogix 1400 PLC based control panel

Other Features:

- 16" OD horizontal inlet suction scrubber w/ liquid drain pump
- 20 HP Moyno skim pump c/w Plan 52 seal
- Wildon diaphragm recycle pump
- 100 HP Weatherford W165L triplex desand water pump c/w desand bag filter

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